

→ New Zealand Promotion  
SALE ends 30 September 2019



Gas & Gear

# MACHINE MANIA SALE

Don't  
miss  
out



Get in store now to arrange your **FREE** demo

# Stick welders that go where you go



## Smootharc MMA 131 VRD

- MMA and TIG Liftarc
- Fitted with 10A plug

18-MONTH CONDITIONAL WARRANTY

Part No. MMA131VRD

**\$272<sup>00</sup>**

**20% OFF**

## Smootharc MMA 171 VRD

- MMA and TIG Liftarc
- Fitted with 15A plug

18-MONTH CONDITIONAL WARRANTY

Part No. MMA171VRD

**\$303<sup>00</sup>**

**25% OFF**



Dual function - MMA or TIG

## Great welds onsite with the PICO 160 cel puls VRD

Compact ... powerful ... reliable

- Small but mighty at only 4kgs.
- Great quality welds with plenty of amperage.
- Pulse weld setting for both MMA and TIG.
- Perfect for welding thick to thin material.
- Package includes: Machine, electrode holder, work return lead, primary cable with plug.
- Optional extra: BOC 150A TIG torch package. Purchased separately. (Part no. MMA-TIG)

3-YEAR CONDITIONAL WARRANTY

Part No. 091-002129-28532

**\$1,322<sup>30</sup>**

**SAVE \$440**

Great control with less spatter  
Pulse setting ideal for vertical up welding

### MMA Comparison

	131 VRD	171 VRD	Pico 160
Light industrial use	✓	✓	✓
Lightweight and portable	✓	✓	✓
Plug (Single phase)	10A	15A	15A
Duty cycle	20% @ 130A	20% @ 170A	30% @ 150A
Generator rating	7 kVA	9 kVA	9.9 kVA
VRD (AS 1674.2 compliant)	✓	✓	✓
Liftarc TIG function	✓	✓	✓
Inverter	✓	✓	✓
MMA pulse (minimises spatter)	—	—	✓
Package (Power source, electrode holder, work return lead, primary cable with plug)	✓	✓	✓

## Get organised!

This multi-purpose trolley cart helps you keep your machine and tools tidy and mobile.



Part No. 400840

**\$114<sup>40</sup>**

**ewm**®



Premium German brand  
**Exclusive to BOC**

Available at selected BOC Gas & Gear stores. Check stock beforehand with your BOC store to avoid disappointment.

# Increase productivity with these workhorses

**Smootharc Advance II MIG 250C and 250R** are not just MIG/stick welders but a complete package that includes a Binzel MIG torch, Argon regulator, full set of wire feed rollers, quick connect gas hose, MMA electrode holders (plus more) all easily stored inside your machine!

Get maximum reach with your wire feeder. Package includes 1.5m and 10m inter-connecting cable.

## Smootharc Advance® II MIG 250C

- Light industrial use
- Single phase input, DC output
- Smooth arc characteristics across both ferrous and non-ferrous materials

**3-YEAR** CONDITIONAL WARRANTY

Part No. **ADVANCEII250C**

**\$1,537<sup>90</sup>**

**SAVE \$170**

Single phase. High arc stability. Ideal for mild & stainless steel welding.



## Smootharc Advance® II MIG 250R

- Single phase
- Offers high duty cycles for both MIG and MMA
- Suits steel, stainless steel and aluminium welding

**3-YEAR** CONDITIONAL WARRANTY

Part No. **ADVANCEII250R**

**\$2,695<sup>40</sup>**

**SAVE \$475**



# Fast and easy plasma cutting



## RUN OUT

Once they're gone... they're GONE!

### Smoothcut Plasma 40

- Light industrial use
- Portable and lightweight
- Quality cutting of mild steel up to 9 mm
- Compressor required
- Generator 11 kVa

Package consists of:

- Power source
- BOC Plasma 40 torch
- Work return lead
- Air pressure regulator
- Air hose and connectors
- Operating manual

**18-MONTH** CONDITIONAL WARRANTY

Part No. **CUT40C**

**\$895<sup>20</sup>**

**SAVE \$596**



Strictly limited stock. Check with your Gas & Gear store for availability.

### Smoothcut Plasma 100

- Medium to heavy industrial use
- Three phase plasma cutter
- Delivers quality smooth cut of up to 30 mm mild steel
- Double insulated torch trigger prevents accidental start up
- Compressor required
- Generator 18 kVa

Package consists of:

- Power source
- Plasma torch
- Work return lead and clamp
- Air pressure regulator
- Air hose and connectors
- Operating manual

**18-MONTH** CONDITIONAL WARRANTY

Part No. **CUT100B**

**\$2,180<sup>10</sup>**

**SAVE \$544**



All prices include GST. Stock availability may vary from store to store. While stocks last. Sorry, no rainchecks.

# Versatile TIG Welders with MMA function RUN OUT MODELS

Once they're gone... they're GONE!



## Smootharc 185 DC TIG

- Light industrial use
- Pulse machine with low amperage lets you weld thin material with less distortion.
- Ideal for root runs where high quality welds are required

18-MONTH CONDITIONAL WARRANTY

Part No. BOCDC185-1

**\$633<sup>60</sup>**

**SAVE \$271**

High quality TIG welds of steel, stainless and copper.

Strictly limited stock. Check with your Gas & Gear store for availability.



## Smootharc 185 AC/DC TIG

- Light industrial use.
- Ideal for sheet metals, stainless steel and aluminium fabrications
- Pulse capability ideal for heat control when working on thin metals
- Foot control sold separately (N-R021014)

18-MONTH CONDITIONAL WARRANTY

Part No. BOC185ACDC/FC

**\$1,382<sup>80</sup>**

**SAVE \$389**

Ideal for welding aluminium and thin metals.



## Tetrix 200 Comfort 2.0 8P TG™ DC TIG Welder VRD

- Light/medium industrial use
- 8 JOBS can be programmed
- Connection capability for remote control and function torch
- 3m mains supply lead with 16A shock-proof plug
- DC only
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No. 091-000228-28532

**\$3,381<sup>50</sup>**

**SAVE \$1,250**

Strictly limited stock. Check with your Gas & Gear store for availability.

### TIG Comparison

	185 DC	185 ACDC	200 DC	230 ACDC	300-2 DC	300 ACDC	351 ACDC
Machine type	Portable	Portable	Portable	Portable	Portable	Portable	Mobile
Plug	15A	15A	15A	15A	3 phase	3 phase	3 phase
Duty cycle	30% @ 185A	30% @ 180A	60% @ 150A	60% @ 200A	60% @ 260A	60% @ 260A	60% @350A
Generator rating	9 kVA	9 kVA	8 kVA	8.1 kVA	16.3 kVA	15.8 kVA	20.5 kVA
VRD (AS 1674.2 compliant)	—	—	✓	✓	✓	✓	—
Cooling (torch)	—	—	Gas	Gas	Gas	Gas	Liquid
Functions	TIG, MMA	TIG, MMA	TIG, MMA	TIG, MMA	TIG, MMA	TIG, MMA	TIG, MMA, Air arc gouging
Inverter	✓	✓	✓	✓	✓	✓	✓
Power source, Operating manual	✓	✓	✓	✓	✓	✓	✓
TIG torch	BOC TIG torch 4m	BOC TIG torch 8m	TIG 200 GD GRIP 8P 2T UD 8M torch	TIG 300 G HD 2T 8P 4M torch	TIG 300 G HD 2T 8P 4M torch	TIG 300 G HD 2T 8P 4M torch	Torch TIG 450 WD GRIP 8P 2T 8M UD
Work return lead	✓	✓	✓	✓	✓	✓	✓
Gas Hose	—	✓	✓	✓	✓	✓	✓
Regulator	✓	✓	✓	✓	✓	✓	✓
MMA electrode holder	✓	✓	—	—	—	—	—
Extras							
BOC TIG torch accessory kit	✓	—	—	—	—	—	—
Flowmeter	✓	—	—	—	—	—	—

PACKAGE

EWM processes for faster, cost-effective welding



### activArc

- Dynamic TIG arc for targeted and concentrated heat input
- Safe TIG welding in all positions and panel thicknesses
- Full control over arc energy



### Spotmatic

- Easy and accurate welding results
- Less tacking time due to elimination of the usual trigger pulling
- No special torches required



## Tetricx 230 AC/DC Comfort™ 2.0 VRD

- Light/medium industrial use
- Inverter technology performs flawless joining of unalloyed, low-alloy and high alloy steels
- MMA capability with automated pulsing and anti-stick function
- Can be programmed to operate from a 10A outlet
- Optional liquid cooling sold separately.

**3-YEAR** CONDITIONAL WARRANTY

Part No. 091-000239-28532

**\$5,393<sup>00</sup>**

**SAVE \$1,348**



## Tetricx 300 AC/DC Comfort™ VRD

- Medium/heavy industrial use
- Torch allows easy control of programs and functions
- AC special – reliable joining of aluminium with different thicknesses
- 8 JOBS can be programmed
- Optional liquid cooling sold separately.

**3-YEAR** CONDITIONAL WARRANTY

Part No. 091-000235-00532

**\$8,535<sup>10</sup>**

**SAVE \$2,133**

Strictly limited stock. Check with your Gas & Gear store for availability.



## Tetricx 300-2 Comfort 8P™ DC TIG Welder VRD

- Medium/heavy industrial use
- A portable gas cooled DC inverter welding machine
- 8 JOBS can be programmed
- Connection capability for remote control, function torch and cooling unit
- Optional liquid cooling sold separately.

**3-YEAR** CONDITIONAL WARRANTY

Part No. 091-000238-28532

**\$5,947<sup>70</sup>**

**SAVE \$1,486**

“Since working with BOC and implementing our automated machinery, we have significantly increased our productivity levels. Changing our welding gas mixture has also given us a faster welding process, delivering stronger fusion and an aesthetically better result.”

### Tom

General Manager  
A&G Engineering, Griffith NSW  
[www.agengineering.com.au](http://www.agengineering.com.au)

Great precision, strength & finish

EWM processes give you full control of your weld.

EWM's activArc delivers high-quality welds no matter what position or material thickness.



## Tetricx 351 AC/DC Smart

- Robust for heavy-duty applications
- Offers dynamic TIG arc for targeted and concentrated heat input
- Ideal for root welding
- Spotmatic halves tacking time – anti stick
- Able to connect remote control and function torch
- Can be optionally networked with LAN or WiFi and EWM Xnet software

**3-YEAR** CONDITIONAL WARRANTY

Part No. TETRIX351ACDC

**\$11,139<sup>70</sup>**

**SAVE \$3,752**

Strictly limited stock. Check with your Gas & Gear store for availability.



Premium German brand  
**Exclusive to BOC**

Available at selected BOC Gas & Gear stores. Check stock beforehand with your BOC store to avoid disappointment.

**RUN OUT**

# Taurus MIGs just keep going



Premium German brand  
Exclusive to BOC

Overstocked  
**MEGA  
DEAL**

Produces  
a faster, cleaner  
weld saving you  
time and money  
in clean up.



## Taurus 355 Basic TDM VRD

- Medium industrial use
- Optional liquid cooling sold separately.

**3-YEAR** CONDITIONAL WARRANTY

Part No. 091-005286-28532

**\$7,913<sup>10</sup>**

**SAVE \$1,396**

## Taurus 405 Basic TDM VRD

- Heavy industrial use
- Optional liquid cooling sold separately.

**3-YEAR** CONDITIONAL WARRANTY

Part No. 091-005241-1B532

**\$7,015<sup>00</sup>**

**SAVE \$2,740**



## Taurus 405 Synergic S MM TDW VRD

- Heavy industrial use
- Program operations with 16 programs per JOB
- Spot welding/tack function
- EWM patented processes - rootArc®, forceArc® and superPuls®
- Liquid cooled

**3-YEAR** CONDITIONAL WARRANTY

Part No. 091-005439-28532

**\$10,289<sup>60</sup>**

**SAVE \$2,572**



## EWM Patented Processes



rootArc®

- Short circuiting with easy weld pool control capabilities for trouble-free gap-bridging and positional welding.



forceArc®

- Low heat input, highly stable, powerful arcs with deep fusion penetration for the upper power range. For carbon, low alloy and high tensile steels.



superPuls®

- The combination of EWM welding processes offers a multitude of possibilities.



impuls®

- Controlled, short circuit-free pulse arc for all positions, resulting in minimal spatter.

### Taurus MIG Comparison

	355 Basic TDM	405 Basic TDM	405 Synergic TDW
Machine type	Power + Feeder	Power + Feeder	Power + Feeder
Plug (3 phase)	✓	✓	✓
Duty cycle	60% @ 350A	100% @ 400A	100% @ 400A
Generator rating	13.1 kVA	25 kVA	25 kVA
Multiprocess	MIG/MAG	✓	✓
	Liftarc TIG	—	—
	FCAW	✓	✓
	MMA	✓	✓
	Arc air gouging	✓	✓
Gas cooled (torch)	✓	✓	—
Liquid cooled (torch)	—	—	✓
VRD (IEC 60974-1 & AS 1674-2 Category C Environment)	✓	✓	✓
Power source, Operating manual	✓	✓	✓
Wire feeder	Drive 4 Basic	Drive 4 Basic	Drive 4X HP
Intermediate hose package	70 sqmm 10M G 19pol	70 sqmm 10M G 19pol	70 sqmm 10M W
Trolley 55-5 DM	✓	✓	✓
ON Trolley 55	✓	✓	✓
MIG torch	MT401G 3M M8 torch	MT401G 3M EZA M8 torch	MT451W 4M EZA M8 torch
Work return lead	✓	✓	✓
Regulator	✓	✓	✓

PACKAGE

# Complete multi jobs with these all-rounders

## Smootharc Multiprocess 180

- Light industrial and repair
- Spool gun sold separately

18-MONTH CONDITIONAL WARRANTY

Part No. BOC180MULTI

**\$1,164<sup>10</sup>**

**SAVE \$129**



## Smootharc 250 Multiprocess

- Synergic machine with arc stability offers MIG pulse that's ideal for aluminium welds.

18-MONTH CONDITIONAL WARRANTY

Part No. BOC250MULTI

**\$2,049<sup>30</sup>**

**SAVE \$227**



## Picomig 180 Puls

- Light industrial use
- Programmable welding tasks
- Perfect for stainless steel and aluminium
- Pulse welding

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005545-00532

**\$3,470<sup>30</sup>**

**SAVE \$867**

Top of the range, portable MIG with full pulse.



## Picomig 355 D3 Puls

- Programmable welding tasks
- Reliable short-arc welding in all positions
- Innovative pulse welding for stainless steel and aluminium

3-YEAR CONDITIONAL WARRANTY

Part No. 091-005542-00532

**\$5,673<sup>20</sup>**

**SAVE \$1,001**



## Phoenix 405 Progress Puls

- Allows you to program welding tasks
- Reliable short-arc welding in all positions
- Option to network via LAN or WiFi, Xnet-compatible
- Optional liquid cooling sold separately.

3-YEAR CONDITIONAL WARRANTY

Part No.

091-005321-28532

**\$12,007<sup>20</sup>**

**SAVE \$3,001**



EWM processes deliver amazing welds on aluminium and stainless steel.

### MP Comparison

	180	250	Pico 180	Pico 355	Phoenix 405
Machine type	Portable	Portable	Portable	Portable	Mobile
Plug (Single phase)	15A	32A	15A	3 phase	3 phase
MIG/MAG	standard	standard, MIG pulse	standard	pulse, standard	DC, pulse, standard
Functions					
MMA	✓	✓	✓	✓	✓
TIG (Liftarc)	✓	✓	✓	✓	✓
arc air gouging	—	—	—	—	✓
Synergic	✓	✓	—	—	✓
Work materials	Steel, Aluminium	Steel, Aluminium	Steel, Aluminium, Stainless steel	Steel, Aluminium, Stainless steel	Steel, Aluminium, Stainless steel
Inverter	✓	✓	✓	✓	✓
Cooling (torch)	—	—	Gas	Gas	Gas
VRD (AS 1674.2 compliant)	—	—	—	—	✓
Power source, Operating manual	✓	✓	✓	✓	✓
Work return lead	✓	✓	✓	✓	✓
MIG Torch	Binzel MB15AK 3m	Binzel MB36KD MIG torch	MT221G 3M EZA M6	MT301G 3M M8	MT401X PC2 gas cooled MIG torch 4m
Electrode holder	✓	✓	—	—	—
TIG torch	26 torch 4m	SR26 TIG torch 4m	—	—	—
Regulator	✓	✓	✓	✓	✓
Gas Hose	Quick connect	Quick connect	✓	✓	—
Extras	Spare feed rolls	Aluminium torch conversion kit	Gas nozzle, innershield	—	4X EX wire feeder, Trolley 55-5 DM, On Trolley 55 (wirefeeder tray), 10m Inter-connecting cable

PACKAGE



Get in store now to arrange your **FREE** demo

## BOC Gas & Gear locations across New Zealand

### BOC Gas & Gear Outlets

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Open a BOC account



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BOC Gas & Gear Stores



Call 0800 111 333

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Zip Plumbing Ltd Newtown	164 Adelaide Road	<b>NEWTOWN, WLG</b>	04 389 0400				

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BOC Limited WN007748

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